SYNOLAC® 5069S-65

ARKEMA COATING RESINS

Product Application details

SYNOLAC® 5069S-65 is a saturated polyester developed for use in coil coating, sheet fade metal decorating and general industrial applications.

Performance

- Good gloss & flow
- Good hardness
- Good flexibility
- Good durability

Polymer Type

- Solvent borne Polyester

Sales Specifications

% Solid Content (at 150°C, 1gm, 1hr,) (ISO 3251)	63 - 67
Viscosity in Poise at 25°C, Brookfield Viscometer	35 - 45
Colour, Gardner scale (ISO 4630)	2 Max
Acid value, mg KOH/g (ISO 2114)	10 Max

Other Characteristics[1]

Volatile	Aromatic Solvent 150
Density at 20°C, g/ml (ISO 2811)	1.06
Hydroxyl Value	30

Note: Acid value and/or Hydroxyl value quoted relative to solid resin

1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

Formulation Guidelines

RECOMMENDATIONS FOR USE

SYNOLAC® 5069S-65 is compatible with a wide range of melamine resins and is typically used with hexamethoxymethyl melamine and partially methylated melamine.
SYNOLAC® 5069S-65 with hexamethoxymethyl melamine resin at ratio of 70:30 to 85:15 on solid resin content is suggested. To promote cure use of between 1% and 5% of acid catalyst is recommended, e.g., paratoulene sulphonic acid, calculated on melamine solids.
Variation in the level of SYNOLAC® 5069S-65 and the type of amino resin will modify the overall performance characteristics of the coating. Increasing the level of amino resin (and catalyst) will generally tend to increase the hardness and solvent resistance of the coating but may compromise the flexibility. For coil coating applications 85:15 to 80:20 ratio on soild with hexamethoxymethyl melamine resin is recommended blend on solids of 72:18:10 OFPE: Melamine: Epoxy Resin (epoxy equ »500) with 2% on amino soild is suitable. Part methylated amino resin can be use in place of hexamethoxymethyl melamine and will develop very good hardness & solvent resistance but at the expense of flexibility.
Benzoguanamine resin can also use to increase cure response and retortability. General industrial enamels can be formulated with 70:30 to 80:20 ratios with hexamethoxymethyl melamine or part methylated melamine, with 2% PTSA catalyst on amino solids. This resin can be used in combination with Isocyanates. Enamel based on SYNOLAC® 5069S-65 exhibit good light fastness results after prolonged UV exposure and finishes are resistant to staining from a variety of households materials.

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Product Safety	Please refer to the corresponding Safety Data Sheet
Storage & Handling	SYNOLAC® 5069S-65 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided Under the above mentioned storage conditions the shelf life of the resin will be 12 months from the date of manufacturing.

December 2022

Arkema Chemicals India Pvt Ltd
D43 (1), Trans Thane Creek, MIDC
Industrial Area, Shiravane, Nerul,
Navi Mumbai 400706, India.
Telephone: +91 22 6737 7100
Fax: +91 22 2768 7998

ARKEMA